



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3205-3

Job Sheet 175762



Part No: D3205-3

Job Qty: 8 ea

Part Name: Back Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP B 05.01.31 Revised Step 10 KJ/JLM IPP REV:C AS PER REV B 12-03-23 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		ac 18/04/18
100	Waterjet	8 pcs	4/23/18	4/23/18	0.12	0.81	Waterjet1		ac 18/04/18
120	QC	8 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Waterjet-1		ac 18/04/18
125	Mill Conv	8 pcs	4/23/18	4/23/18	0.00	0.83	Mill Conv 1		
127	QC	8 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Machining-2		18/7/31/18
130	QC	8 pcs	4/23/18	4/23/18	0.00	0.00	QC8 Machining-2		KR 2018-08-08
140	HandFinish	8 pcs	4/23/18	4/23/18	0.00	0.24	HandFinish1		D.R 2018-08-08
145	QC	8 pcs	4/23/18	4/23/18	0.00	0.00	QC7-2		M 18-08-08
150	Powdercoat	8 pcs	4/24/18	4/24/18	0.00	0.13	Powdercoat3		M 18-08-08
160	QC	8 pcs	4/24/18	4/24/18	0.00	0.00	QC3		38
170	Packaging	8 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3-1		6A126
180	QC21-SA	8 Ea	4/24/18	4/24/18	0.00	0.00	QC21		AUG 16 2018

Part Op 100 - CUT AS PER DWG DWG REV: C

Descriptions: 125 - MILL CHAMFER

150 - START TIME: 1:30pm 2:00pm 3:20pm

170 - LOCATION : GA

DAS AUG 16 2018
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	.2400 sf (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.250	0	17	0



Container No: S063402



Part: D3205-3

Job No: 175762

Serial No/Batch: S063402

Revision:

Inspector:

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Date: 04/21/18

04/21/18
88
10 0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Back Plate	0.250Inches $\pm$ 0.010	0.260 0.240		
2	Back Plate	0.500Inches $\pm$ 0.005	0.505 0.495		
3	Back Plate	2.380Inches $\pm$ 0.010	2.390 2.370		
4	Back Plate	1.380Inches $\pm$ 0.005	1.385 1.375		
5	Back Plate	0.250Inches $\pm$ 0.030	0.280 0.220	Radius	
6	Back Plate	0.130Inches $\pm$ 0.030	0.160 0.100	Radius	
7	Back Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
8	Back Plate	0.440Inches $\pm$ 0.005	0.445 0.435		
9	Back Plate	1.750Inches $\pm$ 0.010	1.760 1.740		
10	Back Plate	0.100Inches $\pm$ 0.030	0.130 0.070		
11	Back Plate	45.000Degrees $\pm$ 0.500	45.500 44.500	Angle	

Plex 4/10/18 2:12 PM Dart.Gagnon.Michelle